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Test Certificate No. PK81920

Part Number: Z11-32E2, ZIKA 11 3.25mm x 350mm

Specification: AWS A5.1 E6013

EN ISO: 2560-A E 42 0 RR 12

Batch: PK81920

We confirm the following properties for this delivery of welding consumables:

Date: 11/09/23.

Packing List: SH232004642

QTY: 1,005.00 kg

Actual Chemical Composition (wt - %)

C	Mn	Si	P	S	Cr	Ni	Mo	V
%	%	%	%	%	%	%	%	%
0.094	0.487	0.298	0.015	0.007	0.039	0.039	0.005	0.016

Typical Mechanical Properties of All Weld Metal

Test Code	Result	Unit
YIELD POINT	440	N/MM2
TENSILE STRENGTH	520	N/MM2
ELONGATION	26	%
IMPACT TEST TEMP.	0	C
IMPACT(Charpy V-notch)	70	JOULE

Chemical Composition

Certified material test report as per EN 10204:2004:3.1

Mechanical properties

Certified material test report as per EN 10204:2004:2.2

Gabriel Kirstein
CTO



Sincerely,
Larin Tanya
ZIKA INDUSTRIES LTD.